A low slope roof, which is closer to being horizontal than conventional roofs, requires waterproofing superior to traditional shingles. The single-layer system consisting of a perimeter membrane and a cap sheet is the perfect solution.

The membrane is installed as reinforcement at the perimeter of the roof and all areas at high risk of damage such as ridges, valleys, parapets and upstands. The Cap sheet, having a granulated surface, resists wind, water and UV radiation, in addition to covering the entire surface and effectively seal joints in roof details.
1 | PERIMETER

MINIMUM APPLICATION TEMPERATURE
- EXTERIOR PRIMER: -10 °C
- H2O PRIMER: -4 °C
- LASTOBOND PRO HT-N: 4.5 °C
- LASTOBOND PRO HT-S: 10 °C
- REDZONE: -10 °C

SUBSTRATS COMPATIBLES
The substrate must be clean and free of dust, grease or other contaminants. Nails or screws heads should be flush.
- PLYWOOD
- OSB
- ASPHALTIC PANELS (RESISTOBORD)

TOOLS REQUIRED
- KNIFE
- TAPE MEASURE
- PAINT BRUSH OR STANDARD ROLLER
- HEAVY ROLLER

*H2O PRIMER is not compatible with RESISTOBORD.

PERIMETER MEMBRANE
PRODUCTS REQUIRED FOR THIS STEP:
- EXTERIOR PRIMER OR H2O PRIMER*
- LASTOBOND PRO HT-N OR LASTOBOND PRO HT-S

PERIMETER MEMBRANE INSTALLATION
1. Apply primer to the entire roof surface. The primer is dry when it is sticky to the touch, but not messy.
2. Position the first membrane parallel to the edge of the bottom of the roof.
3. Begin peeling back the silicone protective film over a length of about 30 to 40 cm by folding each half at a 45° angle on each side.
4. While applying pressure to the other end of the membrane, press the membrane to the support using a scrub brush by pressing from the center toward the sides of the membrane.
5. Continue to remove the protective film while applying pressure with the broom to the bonded portion.
6. Install two membrane widths at the bottom of the roof and one membrane width for the rest of the perimeter.
7. Install the membrane to edges, valleys and ridges.

OVERLAPS
- Lateral: 75 mm
- Transversal: 150 mm

UNDERLAYMENT ON CIRCULAR PROTRUSIONS
PRODUCTS REQUIRED FOR THIS STEP:
- LASTOBOND PRO OR REDZONE
- ELASTOMERIC SEALER

INSTALLATION OF THE UNDERLAYMENT ON A CIRCULAR PROTRUSION
1. Attach the flashing and metal deck to the roof surface with ELASTOMERIC SEALER applied under the decking and using roofing nails.
2. Install a piece of LASTOBOND PRO by cutting at the center a circular opening 50 mm larger than the diameter of the protrusion. The membrane should exceed the metal deck by 10 cm.
3. Firmly press the membrane with a heavy rubber roller to increase adhesion.
4. If it is impossible to install the piece in this way, proceed using two pieces overlapping by 75 mm.

EDGE FLASHING ON UNDERLAYMENT
PRODUCT REQUIRED FOR THIS STEP:
- LASTOBOND PRO OR REDZONE

INSTALLING THE EDGE FLASHING
1. After installing the metal drip edge, apply a membrane strip (REDZONE or LASTOBOND PRO) of at least 10 cm wide, overlapping the drip edge and the already-installed underlayment membrane.
2. Peel back the silicone release film over a length of 10 cm.
3. Position and press the membrane in place.

4. Continue removing the silicone film.
5. Firmly press the membrane with a heavy roller to increase adhesion.
## OVERLAPS

- **Lateral:** Use the non-granulated lateral portion of the membrane being 100 mm between each edge. The overlap must always be positioned on the upper side of the slope.

- **Transversal:** 150 mm with ELASTOMERIC SEALER applied with a trowel.

- Make sure you have a minimum linear distance of 50 cm between the transverse overlap of two parallel membranes.

- When three membrane thicknesses overlap, cut the center membrane corner at a 45° angle over a width of 10 cm.

## INSTALLATION REQUIREMENTS

### MINIMUM APPLICATION TEMPERATURE

- **EXTERIOR PRIMER:** -10 °C *
- **ELASTOMERIC SEALER:** -10 °C
- **RESISTOFLASH COATING:** 5 °C

### COMPATIBLE SUBSTRATES

- Plywood
- OSB
- ASPHALTIC PANELS (RESISTOBOARD)
- WATERPROOFING BASIC MEMBRANE
- LASTOBOND PRO

### TOOLS REQUIRED

- Knife
- Standard Extruder
- Tape Measure
- Paint Brush or Standard Roller
- Heavy Roller
- Trowel

*The application of EXTERIOR PRIMER is mandatory if the WATERPROOFING BASIC MEMBRANE is exposed for more than 24 hours.

## INSTALLATION OF AN UNDERLAYMENT ON UPSTANDS

1. Apply the primer on the surface. The primer is dry when it is sticky to the touch, but not messy.

2. Apply interior or exterior gussets to each corner of the details to be covered.

3. Cut the membrane to a width of 20 cm.

4. Then cut the ends of the membrane to the required length, adding approximately 75 mm to both ends.

5. Start with the lowest side of the detail to be treated; press the membrane in place, 10 cm on each of the two surfaces (horizontal and vertical).

6. Press the membrane firmly with a heavy roller to increase adhesion.

7. At the junction cut the lengths exceeding the covered section horizontally and fold back on horizontal and vertical surfaces.

8. For details where it would be difficult to apply the membrane properly, use a bead of ELASTOMERIC SEALER to ensure waterproofing.

## INSTALLING THE FINISH MEMBRANE

It is recommended to apply the HR CAP SHEET MEMBRANE horizontally, starting at the bottom of the slope.

1. Position the membrane parallel to the lower edge of the roof.

2. Overlap the sheet over itself, on half of its width, or 50 cm over the whole length already positioned. It is recommended to kneel on the unfolded portion of the membrane to keep it in place during this operation.

3. Peel back the protective film from the folded section while dropping the membrane on the support.

4. Then lift the other side of the membrane and repeat the previous step.

5. Immediately apply pressure to the membrane using a heavy metal or hard rubber roller, ensuring adhesion between the support and the membrane to avoid forming swellings, folds or gaps.

### Hints and tips:

When the slope is rather steep it is best to apply the HR CAP SHEET MEMBRANE vertically, by placing the first strip on the lateral edge of the roof.

## OVERLAPS

- **Lateral:** Use the non-granulated lateral portion of the membrane being 100 mm between each edge. The overlap must always be positioned on the upper side of the slope.

- **Transversal:** 150 mm with ELASTOMERIC SEALER applied with a trowel.

- Make sure you have a minimum linear distance of 50 cm between the transverse overlap of two parallel membranes.

- When three membrane thicknesses overlap, cut the center membrane corner at a 45° angle over a width of 10 cm.
**CAP SHEET MEMBRANE ON VERTICAL SURFACES**

**PRODUCTS REQUIRED FOR THIS STEP:**
- Exterior Primer
- HR Cap Sheet Membrane
- Elastomeric Sealer

**INSTALLATION OF THE CAP SHEET MEMBRANE ON UPSTANDS**

1. Apply the primer on the surface. The primer is dry when it is sticky to the touch, but not messy.
2. Cut the membrane to obtain a width of about 30 cm.
3. Cut the ends to the required length to cover the surface and add about 8 cm at both ends according to the drawings and picture as shown below.
4. Press the membrane in place, the middle against the middle horizontally and vertically, always starting the process from the lowest detail side and ending with the highest part.
5. Firmly press the membrane with a heavy rubber roller to increase adhesion.
6. For details where it would be difficult to apply the membrane properly use RESISTOFLASH.

**FINISHING PARAPETS**

HR Cap Sheet Membrane must cover the vertical surface of the parapet up to approximately 150 mm above the membrane underlay.

1. Apply the metal flashing over the existing membrane.
2. Apply a bead of ELASTOMERIC SEALER on top of the metal flashing.
3. For details where it would be difficult to apply the membrane properly use RESISTOFLASH.

**CAP SHEET MEMBRANE ON CIRCULAR PROTRUSION**

**PRODUCTS REQUIRED FOR THIS STEP:**
- Finishing Membrane
- Elastomeric Sealer ALU

**INSTALLATION OF MEMBRANE ON A CIRCULAR OUT**

1. Cut the membrane to obtain a length to cover approximately 75 mm longer than the middle of the metal deck.
2. Practicing a semi-circular opening at the end of the membrane, in the metal flashing shape, and glue in place.
3. Cut a semi-circular opening in the second membrane, making sure to obtain a transverse overlap of 150 mm on the membrane already in place.
4. Firmly press the membrane with a heavy rubber roller to increase adhesion.
5. Apply a bead of ELASTOMERIC SEALER ALU to seal around the membrane and metal deck.

**OPTIONAL FINISH**

RESISTOFLASH: Small colored granules can be applied to the finishing coat of RESISTOFLASH immediately after its application when the surface is still wet. This application is performed from bottom to the top with a plastic spatula, for example.